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# PATENT ABSTRACTS OF JAPAN

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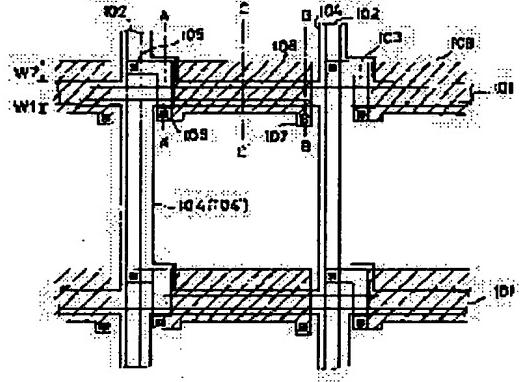
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## (54) ACTIVE MATRIX SUBSTRATE

### (57)Abstract:

**PURPOSE:** To make an excellent display by suppressing the disordering of liquid crystal caused by signals sent through electric conductors on the active matrix substrate and to increase the numerical aperture of a light shield film.

**CONSTITUTION:** A shield film 108 provided above a gate bus line 101 is connected in a superposed state to one picture element electrode 104' between two picture element electrodes 104 and 104' which adjoin to each other across the gate bus line 101, even if liquid crystal is arranged on the picture element electrode 104' connected to the shield film 108, the picture element electrode 104' and shield film 108 are electrically connected and held at the same potential, so that the liquid crystal part can be prevented from being disordered. Further, part of the shield film 108 is superposed upon the other picture element electrode 104 between the two picture element electrodes 104 and 104', so even if the liquid crystal is arranged on the other picture element electrode 104 which is not at the same potential and the liquid crystal part is disordered, it can be covered with the shield film 108.



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## CLAIMS

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[Claim(s)]

[Claim 1] The electrochromatic display display panel characterized by to consider as the composition from which it has the switching element and the pixel electrode which are formed in one substrate inside by the thin film, and electric-supply wiring, it has the light filter which has the irregularity of 0.3 micrometers or more in the substrate inside of another side, and a black mask, and it is constituted by preparing a liquid-crystal layer between them, and the length of the lap section of the aforementioned light filter and the aforementioned black mask differs by either the upper and lower sides or the longitudinal direction at least for two or more pixels of

[Claim 2] The electrochromatic display display panel according to claim 1 characterized by considering as the portion to which the thickness of a substrate which has a switching element becomes the thickest, and the composition which the light-filter section by the side of another substrate counters mutually in the black stripe section.

[Claim 3] The electrochromatic display display panel according to claim 2 characterized by considering as the composition which it has the storage capacitance connected to the switching element, the pixel electrode, and the pixel

electrode in one substrate inside, and the light-filter section by the side of the aforementioned storage-capacitance portion and another substrate counters inside mutually.

[Claim 4] The electrochromatic display display panel according to claim 3 characterized by for a pixel being a delta array and the flat-surface configuration of a light filter being a dot-like.

[Claim 5] It is the active-matrix type electrochromatic display display panel to which the orientation of the liquid crystal is made to carry out in the predetermined direction by forming an orientation film in a two substrates inside front face, and grinding a rubbing cloth. As opposed to the portion which grinds in the convex configuration section by the side of the substrate which has a switching element at the time of rubbing, and becomes lowering The light filter of another substrate and the length of the lap section of a black mask which counter The electrochromatic display display panel according to claim 1 characterized by considering as the composition made longer than the length of the lap section of the light filter which counters the portion which grinds in the

aforementioned convex configuration at the time of the aforementioned rubbing, and becomes raising, and a black mask.

[Claim 6] The electrochromatic display display panel according to claim 5 characterized by setting to 10

micrometers or more the light filter of another substrate and the length of the lap section of a black mask which counter to the portion which grinds in the convex configuration section by the side of the substrate which has a switching element at the time of rubbing, and becomes lowering.

[Claim 7] The electrochromatic display display panel according to claim 1 characterized by having a photograph patterning type light filter in one substrate inside, and not preparing the overcoat layer for flattening

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#### DETAILED DESCRIPTION

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[Detailed Description of the Invention]  
[0001]

[Industrial Application] this invention relates to a highly efficient active-matrix type electrochromatic display display panel.

[0002]

[Description of the Prior Art] In recent years, an active-matrix type electrochromatic display panel is beginning to be briskly used for a carried type personal computer, carried type television, video, etc., and the further big need will be expected from now on corresponding to multimedia-izing etc. Then, it is indispensable that a quality panel produces with the sufficient yield easily.

[0003] Some cross sections of the common

active-matrix type electrochromatic display panel which the pixel of many [comparatively] red copper rust on the panel of a low resolution arranges in the shape of a delta are shown in drawing 6. [0004] The film surface was carried out inside, opposite arrangement of the array substrate 6 equipped with the switching element 1 formed by the thin film, the pixel electrode 2, a storage capacitance 3, the electric supply wiring 4, and the layer insulation film 5, and the black mask 7, the light filter 8 of red copper rust 3 color and the opposite substrate 10 equipped with the common electrode 9 was carried out through the about 5-micrometer spacer 11 in between, and liquid crystal 12 is enclosed between them. In addition, the orientation films 13, such as a polyimide, are applied to the inside front face of the aforementioned array substrate 6 and the opposite substrate 10, and orientation processing is further made in the predetermined direction by the rubbing method in the front face. 14 is a polarizing plate.

[0005] Moreover, some plans are shown in drawing 7. In a general normally white mode, although the opening pattern of the black mask 7 on the opposite substrate 10 is determined corresponding to the pixel electrode 2 on the array substrate 6, since portions other than pixel electrode 2 shine and serve as leakage, from the pixel electrode 2, the opening range of the aforementioned

black mask 7 expects the position gap margin at the time of the lamination of two substrates, and is designed small. [0006] Moreover, the light filter 8 has a common pigment-content powder type resist type, and makes the photosensitive acrylic the base material, the thickness is separated for every color of red copper rust by about 1.5 micrometers, and the joint is located in the black mask 7 section.

[0007] Furthermore, as for the physical relationship of the opening pattern of the black mask 7, and the pattern of a light filter 8, lap length A of the black mask 7 and a light filter 8 is prepared on the design so that the non-colored portion of a light filter 8 may not be located in opening of the black mask 7 in consideration of patterning precision at the time of manufacture of a light filter, even when the worst. On a design, lap length A of this black mask 7 and a light filter 8 becomes the same [ a pixel ]. from the above-mentioned reason at four sides, when a light filter 8 is a dot pattern, and when a light filter 8 is a stripe pattern, in two sides of the cross direction of a stripe, it is the same.

[0008] The range predetermined by offset printing is made to apply, heat and harden the orientation film 13 made from the polyimide etc. on the film surface of \*\*\*\*\* and the light filter 8 which explain the manufacture method of a common liquid crystal panel briefly here, the black

mask 7, the opposite substrate 10 equipped with the common electrode 9 formed by transparent electric conduction thin films, such as ITO, and the array substrate 6 equipped with the switching element 1 and the pixel electrode 2 grade. Next, after grinding in the fixed direction and carrying out rubbing processing with rubbing cloths, such as rayon, the sealant of an epoxy system is applied to the circumference of one substrate, the spherical particle spacer 11 with a diameter of several microns which uses a resin or a silica as a raw material is sprinkled in the density of about 200 per 1 square millimeter, a film surface is carried out inside, and two aforementioned substrates are stuck on a position in the precision of several microns. Then, it heats in the state where it pressurized, the aforementioned sealant is stiffened, a cell is formed, liquid crystal 12 is poured in by the vacuum pouring-in method from the liquid crystal inlet further prepared in a part of sealant, it closes by ultraviolet-rays hardening resin, the polarizing plate 14 which set up the polarization shaft in the predetermined direction is stuck on the outside of two substrates, and a liquid crystal panel is formed.

[0009]

[Problem(s) to be Solved by the Invention] However, by the above-mentioned conventional design

method, the relation of the irregularity of a light filter 8 and the irregularity of the switching element 1 or the pixel electrode 2 which are formed in the inside of the opposite substrate 10, the electric supply wiring 4, or a storage capacitance 3 was not taken into consideration.

[0010] Therefore, a spacer 11 becomes [the area of the portion to which the portion between two substrates to support, i.e., two substrates intervals, becomes the narrowest] small in many cases. In case a sealant is stiffened and a cell is formed, pressurizing lamination and two substrates through a spacer 11. Since an intensive load joins the spacer of the decimal which exists in the portion supporting between the aforementioned substrates, destroy and a switching element 1 and the layer insulation film 5 are made to short-circuit, or gap \*\* is not stabilized with dispersion on manufacture but liquid crystal 12 thickness varies. There were big problems -- the display performance of a panel is not stabilized.

[0011] In addition, the distribution density of a spacer needs to lessen as much as possible in order for an optical omission to arise in the spacer section and to degrade quality of image, and it is unsuitable. [of making / many / density for a spacer and solving the above-mentioned technical problem]

[0012] Moreover, explanatory drawing showing the relation between the

direction of rubbing of the common liquid crystal panel to drawing 8 and the direction of orientation of a liquid crystal molecule is shown. If the pre tilt angle of the liquid crystal molecule 15 close to the partial B front face which grinds at the time of rubbing of the electric supply wiring 4 grade used as the convex configuration on the array substrate 6, and serves as lowering is low and the level difference section of a light filter 8 is located in the opposite side of this portion, liquid crystal molecule 15 direction will tend to be in disorder, and a reverse tilt domain and a reverse twist domain will produce it in many cases.

[0013] The section occurred if this reverse-chill TODOIMEN and a reverse twist domain are generated, keep shining on a boundary with a normal domain, and when this portion was located in opening of the black mask 7, there was a problem of spoiling display grace greatly.

[0014] this invention solves such a problem and it aims at obtaining the liquid crystal panel by which quality was stabilized.

[0015]

[Means for Solving the Problem] In order to attain this purpose, the electrochromatic display display panel of this invention has the composition from which the length of the lap section of a light filter and a black mask differs by either the upper and lower sides or the longitudinal direction at least for every

pixel.

[0016]

[Function] Without a spacer's being able to enlarge area of the portion to which the portion supporting between two substrates, i.e., two substrates intervals, becomes the narrowest, and destroying a switching element and a layer insulation film by this composition, liquid crystal thickness is fixed and can manufacture the liquid crystal panel by which quality was stabilized.

[0017] Moreover, generating of the reverse tilt domain in the grinding lowering section at the time of rubbing of array substrate top heights or a reverse twist domain can be prevented, and the liquid crystal panel which was excellent in display grace without an optical omission can be manufactured.

[0018]

[Example] Hereafter, the example of this invention is explained, referring to a drawing.

[0019] Drawing 1 is drawing showing some plans of the liquid crystal panel of the 1st example. In this example, the pixel equivalent to red copper rust is the active-matrix type electrochromatic display panel which is a delta array, and the dot-like light filter 8 is formed for the flat-surface configuration in opposite substrate 10 inside.

[0020] It is formed above each pixel so that the storage capacitance 3 connected to the pixel electrode 2 may cover in the

upper layer of gate wiring 4b of the preceding paragraph. The ITO film and gate wiring 4b whose pixel electrode 2 is a transparent electric conduction film are formed with Cr film, a storage capacitance 3 is formed with aluminum film, and thickness is 1500A, 1000A, and 4000A, respectively. In addition, between a storage capacitance 3 and gate wiring 4b, the two-layer layer insulation film 5 of SiO<sub>2</sub> and SiNx is formed.

[0021] Furthermore, the cross section of the direction of Y-Y in drawing 1 is shown in drawing 2. The portion which is the highest on the array substrate 8 is the storage-capacitance 3 section, and on the other hand, on the opposite substrate 10, it has designed greatly lap length A of the black mask 7 of this portion, and a light filter 8 in the possible range so that a light filter 8 may be located in the portion to which the portion in which a light filter 8 is located counters the storage-capacitance 3 section by being a convex configuration.

[0022] The width of face of the black mask 7 of this portion was 65 micrometers, and 5 micrometers of the doubling margin of the black mask 7 and a light filter 8 and 10 micrometers of the doubling margin of the \*\*\*\*\* light filter 8 were secured, and set to 50 micrometers the design value of lap length A of the black mask 7 of a portion, and a light filter 8 which counters the storage-capacitance 3 section.

[0023] Therefore, the design value of lap length A of the black mask 7 of this portion and a light filter 8 has different composition from a lap length of 5 micrometers of other portions.

[0024] Liquid crystal 12 thickness is fixed, without being able to enlarge area of the portion to which two substrates intervals also become the narrowest by this composition, and the number of the spacers which support between two substrates as a result increasing, and inducing destruction of the switching element 1 by the intensive load to some spacers 11, or the layer insulation film 5, and the liquid crystal panel by which quality was stabilized can be manufactured.

[0025] In addition, when the area of the highest portion of an array substrate is very narrow, the same effect is acquired even if it designs so that a light filter may be located in the opposite side of a portion high to the 2nd.

[0026] Next, it explains, referring to a drawing about the 2nd example. Drawing 3 is drawing showing some plans of the liquid crystal display panel of the 2nd example. In this example, it is the highly minute active-matrix type electrochromatic display panel any pixel of whose equivalent to red copper rust is the stripe array located in screen lengthwise in the shape of a straight line, and the light filter 8 of the shape of a stripe which between the pixels of the

vertical direction is following [ the flat-surface configuration ] is formed in opposite substrate 10 inside.

[0027] There is no problem to which destruction of the element the area of the portion as for which is located since between pixels is following [ the light filter 8 ] the opposite side of this portion in the vertical direction, although a storage capacitance 3 is formed like the 1st example above each pixel and it is the highest on the array substrate 6, and two substrates intervals become the narrowest is large, and according to the intensive load to some spacers 11, and liquid crystal thickness become unstable.

[0028] The cross section of the direction of X-X in drawing 3 is shown in drawing 4. The liquid crystal panel of this example is highly minute, and it makes line breadth of the black mask 7 the minimum after taking a manufacture margin into consideration in order to secure a luminosity. For this reason, the level difference of the light filter 8 of the portion to which it grinds at the time of rubbing of the heights by source wiring 4a on the array substrate 6, and becomes lowering, and the pre tilt angle of the liquid crystal molecule 15 is small, and the opposite substrate 10 becomes easy to approach.

[0029] Then, by enlarging lap length A of the black mask of this portion, and a light filter as much as possible in this example While making a reverse tilt domain and a

reverse twist domain hard to detach the relative position of the level difference of the light filter 8 of the portion to which it grinds at the time of rubbing, and becomes lowering, and the pre tilt angle of the liquid crystal molecule 15 is small, and the opposite substrate 10, and to produce Even if a reverse tilt domain and a reverse twist domain are generated, it is made for a boundary with a normal domain not to be located in opening of the black mask 7.

[0030] Here, the line breadth of source wiring 4a is 8 micrometers, and the portion to which the portion which the heights of the array substrate 6 grind the line breadth of the black mask 7 about lap length [ of 30 micrometers, the black mask 7, and a light filter 8 ] A, and counters raising counters grinding lowering of the heights of 5 micrometers and the array substrate 6 is considered as the 15-micrometer design.

[0031] Moreover, source wiring 4a is formed by aluminum film, the thickness is 4000A, and 1.6 micrometers and the black mask 7 are formed for thickness by Cr film by three colors of red copper rust being the same, and making acrylic resin into a base material, as for the base material and thickness of a light filter 8, and the thickness is 1000A.

[0032] Next, it explains, referring to a drawing about the 3rd example. Drawing 5 is drawing showing some cross sections of the liquid crystal display panel of the

3rd example. Although the pixel of this example shown in the 2nd example is almost equivalent to the composition of the highly minute active-matrix type electrochromatic display panel which is a stripe array, the case where the inorganic insulator layer 16 is formed in the bottom of the orientation film 13 of the array substrate 6 is shown.

[0033] While this inorganic insulator layer 16 prevents the short-circuit by the electric supply wiring 4 on the common electrode 9 of the opposite substrate 10, and the array substrate 6, the foreign matter with switching element 1 grade, etc., it is prepared in order to prevent accumulation of about one switching element DC charge, and it is formed by the SiNx film, and the thickness is 4000A. In addition, for driver voltage reduction of liquid crystal 12, this inorganic insulator layer 16 has removed the pixel electrode 2 top, as shown in drawing 5.

[0034] In the film composition of the array substrate 6 of this example, the part which grinds against the portion from which not only the source wiring 4a section but the inorganic insulator layer 16 is removed at the time of rubbing, and becomes lowering is generated. Since the level difference of this portion is also large, it is easy to produce a reverse tilt domain and a reverse twist domain, and moreover, since distance with opening of the black mask 7 is also very near, a boundary with a normal domain locates

and shines to opening, and tends to serve as an omission.

[0035] However, by using the long thing of lap length A of the black mask of the portion which counters the portion B which grinds as well as the 2nd example as an opposite substrate 10 at the time of rubbing, and serves as lowering, and a light filter, since the irregularity of an opposite substrate is not located in near, it does not generate but a reverse tilt domain and a reverse twist domain can obtain the liquid crystal panel which was excellent in display grace without an optical omission.

[0036] In addition, this invention is effective, especially when patterning of the light filter is carried out with photographs, such as the pigment-content powder resist method, and the edge of the irregularity of the cross-section configuration of a light filter has clarified.

[0037] The content of this invention will become effective and indispensable, if highly-minute-izing of a liquid crystal panel and highly precise-ization of the manufacturing technology of a light filter and a panel will progress further from now on.

[0038]

[Effect of the Invention] As mentioned above, when the length of the lap section of a light filter and a black mask is considering as composition which is different by either the upper and lower

sides or the longitudinal direction at least, this invention Without destroying a switching element and a layer insulation film, liquid crystal thickness is fixed and can manufacture the liquid crystal panel by which quality was stabilized. Moreover, generating of the reverse tilt domain in the grinding lowering section at the time of rubbing of array substrate top heights or a reverse twist domain can be prevented, and the liquid crystal panel which was excellent in display grace without an optical omission can be manufactured.

#### DESCRIPTION OF DRAWINGS

[Brief Description of the Drawings]

[Drawing 1] The plan of the important section of the liquid crystal panel by the 1st example of this invention

[Drawing 2] The cross section of this liquid crystal panel

[Drawing 3] The plan of the important section of the liquid crystal panel by the 2nd example of this invention

[Drawing 4] The cross section of this liquid crystal panel

[Drawing 5] The cross section of the liquid crystal panel by the 3rd example of this invention

[Drawing 6] The cross section of a common liquid crystal panel

[Drawing 7] The plan of the important section of a common liquid crystal panel

[Drawing 8] Explanatory drawing

showing the relation between the direction of rubbing in a common liquid crystal panel, and the direction of orientation of a liquid crystal molecule

[Description of Notations]

- 1 Switching Element
- 2 Pixel Electrode
- 3 Storage Capacitance
- 4 Electric Supply Wiring
- 4a Source wiring
- 4b Gate wiring
- 5 Layer Insulation Film
- 6 Array Substrate
- 7 Black Mask
- 8 Light Filter
- 9 Common Electrode
- 10 Opposite Substrate
- 11 Spacer
- 12 Liquid Crystal
- 13 Orientation Film
- 14 Polarizing Plate
- 15 Liquid Crystal Molecule
- 16 Inorganic Insulator Layer

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## CLAIMS

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[Claim(s)]

[Claim 1] the scanning line and/or the signal line which correspond to one [ at least ] upper part of this scanning line and a signal line in the active-matrix substrate by which the picture element electrode was prepared in the portion which the scanning line and a signal line cross, are wired, and is lined [ this scanning line and ] off -- inserting -- one side of the picture element electrode of two \*\*\*\*\* -- electric -- connecting -- and -- this -- the active-matrix substrate in which the part was superimposed on each of two picture element electrodes, and the shield film was prepared

[Claim 2] The active-matrix substrate according to claim 1 to which the voltage from which polarity differs in the picture element electrode of two \*\*\*\*\* on both sides of the aforementioned scanning line or a signal line is impressed.

[Claim 3] The active-matrix substrate according to claim 1 which the aforementioned shield film becomes from the metal which has shading nature.

[Claim 4] The superposition width of face of the two aforementioned picture element electrodes to the aforementioned shield film is an active-matrix substrate according to claim 1 which makes [ both ] smaller than the value by the side of the picture element electrode of another side

the value by the side of the picture element electrode which connected this shield film, and has been set to 0.5 micrometers or more and 5 micrometers or less

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## DETAILED DESCRIPTION

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[Detailed Description of the Invention]

[0001]

[Industrial Application] this invention relates to the active-matrix substrate used since a liquid crystal display etc. is constituted.

[0002]

[Description of the Prior Art] As the above-mentioned active-matrix substrate, the thing of the structure shown in drawing 8 and drawing 9 (cross section by the D-D'line of drawing 8) is known conventionally. The gate bus line 501 and the source bus line 502 crossed, and were wired, the picture element electrode 504 was arranged in the field surrounded by both the bus lines 501 and 502, and this substrate is further equipped with TFT (it calls for short Following TFT) 503 as a switching element.

[0003] On-off control of this TFT503 is carried out by the gate bus line 501. The source electrode (not shown) prepared in the end side of TFT503 is connected to the source bus line 502 through a contact hole 505, and a video signal is supplied through the source bus line 502. The drain electrode (not shown) prepared in

the other end side of TFT503 is connected with the picture element electrode 504 through the contact hole 506.

[0004] The above-mentioned source electrode and a drain electrode are formed in the predetermined portion of the Si film 12 prepared on the substrate 11 as shown in drawing 9, and a semiconductor layer is elsewhere formed in this Si film 12. On this Si film 12, the gate insulator layer 13 of TFT, Si layer which constitutes the gate bus line 501, the layer insulation film 16, metal membranes (not shown), such as aluminum used as the source bus line 502, and the ITO film used as the picture element electrode 504 are formed one by one. The picture element electrode 504 and the Si film 12 are connected through the contact hole 506 which penetrates the gate insulator layer 13 and the layer insulation film 16.

[0005] The liquid crystal display which used such an active-matrix substrate takes the basic structure in which the counterelectrode 509 which carries out opposite arrangement of the transparent opposite substrate 512 on both sides of liquid crystal 513 in between as shown in drawing 10, and becomes the liquid crystal side front face of the opposite substrate 512 from transparent conductivity thin films, such as ITO, was formed. In addition, drawing 10 shows the cross-section portion by the E-E'line of drawing 8.

[0006] By the way, when TFT503 is an ON state with the potential given to the gate bus line 501, the video signal sent from the source bus line 502 is supplied to the picture element electrode 504 through a contact hole 506. On the contrary, when TFT503 is an OFF state, this video signal is held with the capacity constituted between the picture element electrode 504 and the aforementioned counterelectrode 509. In addition, between the above-mentioned opposite substrate 512 and the counterelectrode 509, the shading film 510 and insulator layer 511 for interrupting the light penetrated from the portion to which the electric field according to the video signal are not impressed are formed.

[0007]

[Problem(s) to be Solved by the Invention] However, in the conventional active-matrix substrate, as mentioned above, there is only the layer insulation film 16 on the gate bus line 501 and the source bus line 502, and in the liquid crystal 513 on it, the electric field according to the potential impressed to bus lines 501 and 502 will arise. For this reason, it originates in the potential difference between the picture element electrode 504 and the gate bus line 501 or between the picture element electrode 504 and the source bus line 502, and the following problems are invited by the periphery of the picture element electrode 504.

[0008] That is, if potential of a counterelectrode 509 is set to 0V and 5V and about [-5V] voltage are respectively impressed to the picture element electrodes 504 and 504 of two \*\*\*\*\* according to a video signal, based on the electric field produced by this, liquid crystal 513 will carry out orientation, the permeability of light will be controlled, and it will function as display. Moreover, about [-10V] voltage is applied to the gate bus line 501 that TFT503 should be turned an OFF state in the maintenance state of a video signal, and the video signal which polarity reverses is added to the source bus line 502.

[0009] therefore -- for example, the electric field on two picture element electrodes 504 which sandwiched the gate bus line 501, and 504 were disturbed by the electric-field component of the longitudinal direction from the gate bus line 501, as shown in drawing 10, as an arrow showed the field 514 of the liquid crystal which is above the gate bus line 501, the orientation of liquid crystal 513 was confused, and it was, without the ability performing a good display This disorder is similarly produced in all the fields in alignment with the source bus line 502 for sending the video signal which polarity reverses in all the fields not only in alignment with the above-mentioned field 514 but the gate bus line 501.

[0010] Moreover, although it is necessary

to make the shading film 510 large in order to interrupt the leakage light produced from the above-mentioned field 514 grade consequently, the fields which do not contribute to a display increase in number. In order to indicate by high-density especially, when size of each picture element electrode 504 is made small, there is another problem that the numerical aperture of the portion which is not covered by the shading film 510 falls remarkably.

[0011] It is possible to solve the technical problem of such conventional technology, to lessen the generating part [ liquid crystal / by the signal with which the scanning line and a signal line are sent ] of orientation disorder, and to consider as a good display, and this invention aims at offering the active-matrix substrate which can enlarge the numerical aperture of a shading film.

[0012]

[Means for Solving the Problem] In the active-matrix substrate by which the picture element electrode was prepared in the portion which the scanning line and a signal line cross, and the active-matrix substrate of this invention is wired, and is lined [ this scanning line and ] off On both sides of the scanning line and/or the signal line applicable to one [ at least ] upper part of this scanning line and a signal line, it connects with one side of the picture element electrode of two \*\*\*\*\* electrically, and -- this -- a

part is superimposed on each of two picture element electrodes, the shield film is prepared, and that can attain the above-mentioned purpose

[0013] Moreover, the voltage from which polarity differs in the picture element electrode of two \*\*\*\*\* on both sides of the aforementioned scanning line or a signal line may be made to be impressed.

[0014] Moreover, you may make it the aforementioned shield film consist of a metal which has shading nature.

[0015] Moreover, the superposition width of face of the two aforementioned picture element electrodes to the aforementioned shield film makes [ both ] smaller than the value by the side of the picture element electrode of another side the value by the side of the picture element electrode which connected this shield film, and is good also as 0.5 micrometers or more and 5 micrometers or less.

[0016]

[Function] Since the picture element electrode and shield film serve as this potential by connection even if liquid crystal is arranged on the picture element electrode which it connected with the shield film since the shield film prepared in one [ at least ] upper part of the scanning line and a signal line connected with one side of the picture element electrode of two \*\*\*\*\* on both sides of the corresponding scanning line and/or the signal line and was superimposed, if it is in this invention, it

can prevent that disorder arises in the orientation of liquid crystal. moreover, some shield films -- this -- since another side of two picture element electrodes is superimposed, even if liquid crystal is arranged on the picture element electrode of another side which is not this potential and disorder arises into the liquid crystal portion -- it -- a shield film -- a wrap -- things are made

[0017]

[Example] Hereafter, the example of this invention is explained.

[0018] Drawing 1 is the plan showing the active-matrix substrate of this example, and the cross section according [drawing 2] to the A-A'line of drawing 1 and drawing 3 are the cross sections by the B-B'line of drawing 1. The gate bus line 101 as the scanning line by which this substrate was wired by the longitudinal direction, The source bus line 102 which this gate bus line 101 was intersected and was wired by lengthwise, The picture element electrode 104 prepared in the field surrounded by both the bus lines 101 and 102, An end side is connected to the aforementioned source bus line 102, and it has the composition of having the shield film 108 in which an other end side is shown by TFT103 linked to the picture element electrode 104, and hatching established above the gate bus line 101. [0019] The above TFT 103 is a switching element which supplies the video signal sent from the source bus line 102 to the

picture element electrode 104, and control of the switching operation is performed by the signal by which the gate bus line 101 is sent. Si thin film 12 portion which has the drain electrode of TFT103 in part is connected to the shield film 108 through a contact hole 106 (refer to drawing 2), and the shield film 108 is connected to the picture element electrode 104 through another contact hole 107 (refer to drawing 3).

[0020] Next, the detailed composition of this active-matrix substrate is explained according to a production procedure based on drawing 2 and drawing 3. First, patterning of the Si thin film 12 used as the semiconductor layer of TFT103 is formed and carried out on the transparent insulation substrate 11.

[0021] Then, the gate insulator layer 13 and the doped Si film used as a gate electrode are formed on a substrate 11 at this order, and patterning of the upper doped Si film is carried out. Then, after doping with ion-implantation and forming the source of TFT, and a drain electrode, the layer insulation film 14 is formed further. Subsequently, opening of the contact hole 106 which penetrates insulator layers 13 and 14 is carried out.

[0022] Then, patterning of the metal membrane used as the source bus line 102 and the shield film 108 is formed and carried out. two picture element electrodes 104 (the picture element electrode of explanation which exists in

the center of drawing 1 for convenience is called 104') which exist up and down on both sides of the gate bus line 101 while forming the shield film 108 in this example above the gate bus line 101 -- respectively -- \*\* -- it has formed so that a part may be superimposed Moreover, thickness was made into 4000A, using aluminum as a material of a metal membrane.

[0023] Subsequently, after forming the insulator layer 15 on the shield film 108 and forming the contact hole 107 which pierces through this after that, patterning of the ITO film used as the picture element electrode 104 was formed and carried out. As this result, it connects with picture element electrode 104' through a contact hole 107, and the shield film 108 serves as this potential. In addition, superposition width of face W1 of the picture element electrode 104' and the shield film 108 used as this potential of this was made smaller than the superposition width of face W2 of the picture element electrode 104 of another side, and the shield film 108, and set both superposition width of face W1 and W2 to 5 micrometers or less by 0.5 micrometers or more.

[0024] Drawing 4 is the cross section showing the liquid crystal display which used the active-matrix substrate produced as mentioned above. In addition, drawing 4 shows the cross-section portion by the C-C'line of drawing 1. This liquid

crystal display has structure which carried out opposite arrangement of the opposite substrate 112 on both sides of liquid crystal 113 between the active-matrix substrates of this example. The shading film 110 for interrupting the light which carries out incidence to the channel of the light penetrated from the portion in which the electric field according to the video signal are not impressed to the liquid crystal 113 side front face of the opposite substrate 112, and TFT, and an insulator layer 111 are formed in this order. Furthermore, the counterelectrode 109 which consists of transparent conductivity thin films, such as ITO, is formed on it.

[0025] Therefore, in the liquid crystal display of such structure, as mentioned above, the active-matrix substrate of this example has the shield film 108, and this shield film 108 is made on both sides of the gate bus line 101 with one picture element electrode 104' and this potential of the picture element electrode 104 of two \*\*\*\*\*, and 104'. For this reason, on the picture element electrode 104, although the orientation disorder by longitudinal direction electric field takes place, in the periphery of picture element electrode 104', lateral electric field are hardly produced. Therefore, the orientation disorder of liquid crystal 113 serves as only one side from the conventional both sides, and the field which contributes to a display increases.

[0026] In the active-matrix substrate of this example, since aluminum which has shading nature into the material of the above-mentioned shield film 108 is used, the effect of the improvement in a numerical aperture goes up further by this. Moreover, the effect of the improvement in a numerical aperture is acquired also according to the superposition precision of the picture element electrode 104 by the side of an active-matrix substrate and the shield film 108 being higher than superposition precision with the opposite substrate 112.

[0027] In addition, superposition width of face of a picture element electrode and a shield film was set to 5 micrometers or less by 0.5 micrometers or more because 0.5 micrometers or more were desirable, and 5 micrometers or less were more desirable than the superposition precision at the time of production in order to secure a numerical aperture.

[0028] Moreover, superimposing on the shield film 108 and making superposition width of face W1 by the side of the picture element electrode of the shield film 108 and this potential smaller than the superposition width of face W2 by the side of the picture element electrode of another side between two prepared picture element electrodes depends on the following reason. That is, disorder may not occur in the orientation of liquid crystal, and it is not necessary to cover a display poor portion, and may be small in

the picture element electrode side of this potential. On the contrary, in the picture element electrode side of another side, since disorder arises in the orientation of liquid crystal, it is desirable that it is large enough although it is covered.

[0029] Although formed in the field to which the picture element electrode 104 was surrounded by the gate bus line 101 and the source bus line 102 in the above-mentioned example, the edge of the picture element electrode 104 may be extended to the upper part of the gate bus line 102. That is, it may be made to elongate until it reaches the portion divided with the gate bus line 102, and you may form.

[0030] It is not necessary to make it such, and although the source bus line 102 and the shield film 108 were simultaneously formed using the same material, in the above-mentioned example, it may form separately or another material may be used.

[0031] Drawing 5 is the plan showing other examples of this invention, and drawing 6 is a cross section by F-F' of drawing 5. In this active-matrix substrate, while replacing with the gate bus line 801 unlike the above-mentioned and forming the shield film 808 (hatching shows) on the source bus line 802, it is considering as the composition which superimposed some shield films 808 on the picture element electrode 804 of two \*\*\*\*\*, and 804 (the picture element

electrode of explanation which is in one rightist inclinations rather than the center of drawing 5 for convenience is called 804') each on both sides of this source bus line 802.

[0032] The Si thin film 12 in which the drain electrode of TFT803 was formed in part through the contact hole 806 as this shield film 808 was shown in drawing 6, It connects with picture element electrode 804' through another contact hole 807. moreover, the superposition width of face with this picture element electrode 804' It is made smaller than the superposition width of face of the picture element electrode 804 and the shield film 808 which exist in the center of drawing 5, and both superposition width of face is set to 5 micrometers or less by 0.5 micrometers or more like both fronts.

Moreover, the shield film 808 was formed on the insulator layer 16 formed on the source bus line 802, and has shielded the source bus line 802. In this example, the alloy of Ti and W was used for the material of the shield film 808, and thickness could be 2000A. Furthermore, the ITO film used as an insulator layer 17 and the picture element electrode 804 is formed on this substrate 11 at this order.

[0033] Drawing 7 is the cross section showing the liquid crystal display formed using this active-matrix substrate, and shows the cross-section portion by the G-G'line of drawing 5. also in this case -- front -- the same -- alike -- a shield -- a

film .. 808 .. the source .. a bus line .. 802 .. having inserted .. two .. a \*\* .. a picture element .. an electrode .. 804 .. 804 .. one side .. a picture element .. an electrode .. 804 .. said .. potential .. making .. \*\*\*\* . For this reason, on the picture element electrode 804, although the orientation disorder by longitudinal direction electric field takes place, in the periphery of picture element electrode 804', lateral electric field are hardly produced. Therefore, the orientation disorder of liquid crystal 813 serves as only one side from the conventional both sides, and the field which contributes to a display increases. In addition, also in this example, the shield film 808 is formed using the alloy of Ti and W which has shading nature, and a numerical aperture improves further.

[0034] In addition, although the alloy of aluminum, Ti, and W was used for the shield films 108 and 808 in two examples mentioned above, as for the material of a shield film, it is needless to say that the resin which is not necessarily restricted to these and has other metals and conductivity may be used.

[0035] Moreover, although the shield film is prepared on [ one ] the gate bus line and the source bus line in two examples mentioned above, you may make it this invention prepare a shield film similarly on both not only this but a gate bus line, and a source bus line.

[0036] Furthermore, although TFT is

used as a switching element in two examples mentioned above, this invention is applicable also to the active-matrix substrate which uses the switching element of other types.

[0037]

[Effect of the Invention] The part which the orientation disorder of the liquid crystal by the signal with which the scanning line and a signal line are sent generates when being based on this invention, as explained in full detail above can be lessened, and a good display is attained by this, and the numerical aperture of a shading film can be raised, and even if it miniaturizes the size of a picture element electrode to perform especially a high-density display, it is effective in the ability to improve a numerical aperture.

## DESCRIPTION OF DRAWINGS

[Brief Description of the Drawings]

[Drawing 1] It is the plan showing the active-matrix substrate of this example.

[Drawing 2] It is a cross section by the A-A'line of drawing 1.

[Drawing 3] It is a cross section by the B-B'line of drawing 1.

[Drawing 4] It is the cross section showing the liquid crystal display formed using the active-matrix substrate of drawing 1, and the cross-section portion by the C-C'line of drawing 1 is shown.

[Drawing 5] It is the plan showing the

active-matrix substrate of other examples.  
[Drawing 6] It is a cross section by the F-F'line of drawing 5.

[Drawing 7] It is the cross section showing the liquid crystal display formed using the active-matrix substrate of drawing 5, and the cross-section portion by the G-G'line of drawing 5 is shown.

[Drawing 8] It is the plan showing the conventional active-matrix substrate.

[Drawing 9] It is a cross section by the D-D'line of drawing 8.

[Drawing 10] It is the cross section showing the liquid crystal display formed using the active-matrix substrate of drawing 8, and the cross-section portion by the E-E'line of drawing 8 is shown.

**[Description of Notations]**

11 Substrate

12 Si Thin Film

13 Gate Insulator Layer

14 Layer Insulation Film

15 Insulator Layer

16 Insulator Layer

17 Insulator Layer

101 801 Gate bus line

102 802 Source bus line

103 803 TFT

104 804 Picture element electrode

104', 804' Picture element electrode

105 805 Contact hole

106 806 Contact hole

107 807 Contact hole

108 808 Shield film

109 809 Counterelectrode

110 810 Shading film

111 811 Insulator layer

112 812 Opposite substrate

113 813 Liquid crystal

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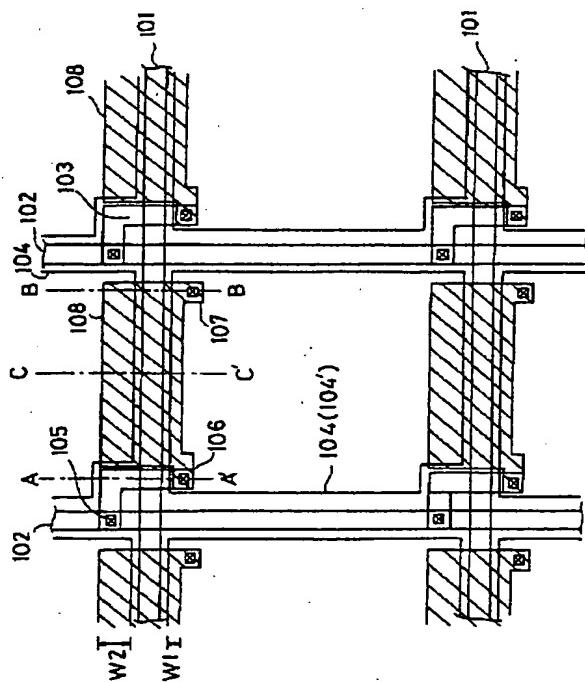
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(54)【発明の名称】 アクティブマトリクス基板

(57)【要約】

【目的】アクティブマトリクス基板において配線を送られる信号による液晶の乱れの発生を抑制して良好な表示が可能であり、かつ遮光膜の開口率を大きくできるようになる。

【構成】ゲートバスライン101の上方に設けられたシールド膜108が、そのゲートバスライン101を挟んで隣合う2つの絵素電極104、104'の一方の絵素電極104'と接続し、かつ重疊してあるので、シールド膜108と接続した絵素電極104'上に液晶が配設されても、その絵素電極104'とシールド膜108とが接続により同電位となっているので、その液晶部分に乱れが生じるのを防止できる。また、シールド膜108の一部を該2つの絵素電極104、104'の他方の絵素電極104とも重疊しているので、同電位でない他方の絵素電極104上に液晶が配設されてその液晶部分に乱れが生じても、それをシールド膜108にて覆い隠すことができる。



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## 【特許請求の範囲】

【請求項1】走査線及び信号線が交差して配線され、該走査線及び信号線で仕切られる部分に絵素電極が設けられたアクティブマトリクス基板において、

該走査線及び信号線の少なくとも一方の上方に、該当する走査線及び／又は信号線を挟んで隣合う2つの絵素電極の一方と電気的に接続し、かつ該2つの絵素電極それぞれと一部を重疊してシールド膜が設けられたアクティブマトリクス基板。

【請求項2】前記走査線又は信号線を挟んで隣合う2つの絵素電極に極性の異なる電圧が印加される請求項1記載のアクティブマトリクス基板。

【請求項3】前記シールド膜が遮光性を有する金属からなる請求項1記載のアクティブマトリクス基板。

【請求項4】前記シールド膜に対する前記2つの絵素電極の重疊幅は、該シールド膜を接続した絵素電極側の値を他方の絵素電極側の値よりも小さくし、かつ共に0.5μm以上、5μm以下としてある請求項1記載のアクティブマトリクス基板。

## 【発明の詳細な説明】

## 【0001】

【産業上の利用分野】本発明は、液晶表示装置などを構成するために使用されるアクティブマトリクス基板に関する。

## 【0002】

【従来の技術】上記アクティブマトリクス基板としては、従来、図8及び図9（図8のD-D'線による断面図）に示す構造のものが知られている。この基板は、ゲートバスライン501とソースバスライン502とが交差して配線され、両バスライン501、502で包囲された領域に絵素電極504が配設され、更にスイッチング素子として薄膜トランジスタ（以下TFTと略称する）503を備えている。

【0003】このTFT503はゲートバスライン501によってオン・オフ制御される。TFT503の一端側に設けられたソース電極（図示せず）は、コンタクトホール505を介してソースバスライン502に接続され、ソースバスライン502を通じて映像信号が供給される。TFT503の他端側に設けられたドレイン電極（図示せず）は、コンタクトホール506を介して絵素電極504と接続されている。

【0004】上記ソース電極、ドレイン電極は、図9に示すように基板11上に設けたSi膜12の所定部分に形成され、このSi膜12には他に半導体層も形成される。このSi膜12の上には、TFTのゲート絶縁膜13と、ゲートバスライン501を構成するSi層と、層間絶縁膜16と、ソースバスライン502となるAl等の金属膜（図示せず）と、絵素電極504となるITO膜とが順次形成されている。絵素電極504とSi膜12とはゲート絶縁膜13及び層間絶縁膜16を貫通する

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コンタクトホール506を介して接続されている。

【0005】このようなアクティブマトリクス基板を使用した液晶表示装置は、図10に示すように間に液晶513を挟んで透明な対向基板512を対向配設し、かつ対向基板512の液晶側表面にITO等の透明導電性薄膜からなる対向電極509を形成した基本構造をとる。なお、図10は図8のE-E'線による断面部分を示す。

【0006】ところで、ゲートバスライン501に与えられる電位によってTFT503がオン状態となっているとき、ソースバスライン502より送られる映像信号はコンタクトホール506を通じて絵素電極504に供給される。逆に、TFT503がオフ状態のとき、この映像信号は絵素電極504と前記対向電極509との間で構成される容量によって保持される。なお、上記対向基板512と対向電極509との間には、映像信号に応じた電界が印加されていない部分より透過する光を遮るために遮光膜510及び絶縁膜511が形成されている。

## 【0007】

【発明が解決しようとする課題】しかしながら、従来のアクティブマトリクス基板においては、上述したようにゲートバスライン501、ソースバスライン502上には層間絶縁膜16しかなく、その上にある液晶513にはバスライン501、502に印加される電位に応じた電界が生じることになる。このため、絵素電極504とゲートバスライン501との間、或は絵素電極504とソースバスライン502との間の電位差に起因して、絵素電極504の周辺部で以下のようないわゆる問題が招来される。

【0008】即ち、対向電極509の電位を0Vとし、隣合う2つの絵素電極504、504には映像信号に応じて各々5V、-5V程度の電圧を印加すると、これによつて生じる電界に基づいて液晶513が配向して光の透過率が制御され、表示装置として機能する。また、ゲートバスライン501には映像信号の保持状態においてはTFT503をオフ状態とすべく-10V程度の電圧が加えられ、ソースバスライン502には極性の反転する映像信号が加えられている。

【0009】そのため、例えば図10に示すようにゲートバスライン501を挟んだ2つの絵素電極504と504上の電界が、ゲートバスライン501からの横方向の電界成分によって乱され、ゲートバスライン501の上方にある液晶の領域514において矢印で示すように液晶513の配向が乱れ、良好な表示を行えずについた。この乱れは、上記領域514のみでなく、ゲートバスライン501に沿った全領域において、また極性の反転する映像信号を送るためのソースバスライン502に沿った全領域において同様に生じる。

【0010】また、上記領域514等から生じる漏れ光

を遮るために、遮光膜510を広くすることが必要となるが、その結果、表示に寄与しない領域が増える。特に、高密度表示をするために個々の絵素電極504のサイズを小さくした場合には、遮光膜510にて覆われていない部分の開口率が著しく低下するという別の問題がある。

【0011】本発明は、このような従来技術の課題を解決するものであり、走査線や信号線を送られる信号による液晶の配向乱れの発生箇所を少なくして良好な表示とすることが可能であり、かつ遮光膜の開口率を大きくできるアクティブマトリクス基板を提供することを目的とする。

#### 【0012】

【課題を解決するための手段】本発明のアクティブマトリクス基板は、走査線及び信号線が交差して配線され、該走査線及び信号線で仕切られる部分に絵素電極が設けられたアクティブマトリクス基板において、該走査線及び信号線の少なくとも一方の上方に、該当する走査線及び／又は信号線を挟んで隣合う2つの絵素電極の一方と電気的に接続し、かつ該2つの絵素電極それぞれと一部を重疊してシールド膜が設けられており、そのことにより上記目的を達成することができる。

【0013】また、前記走査線又は信号線を挟んで隣合う2つの絵素電極に極性の異なる電圧が印加されるようにもよい。

【0014】また、前記シールド膜が遮光性を有する金属からなるようにしてもよい。

【0015】また、前記シールド膜に対する前記2つの絵素電極の重疊幅は、該シールド膜を接続した絵素電極側の値を他方の絵素電極側の値よりも小さくし、かつ共に0.5μm以上、5μm以下としてもよい。

#### 【0016】

【作用】本発明にあっては、走査線と信号線の少なくとも一方の上方に設けられたシールド膜が、該当する走査線及び／又は信号線を挟んで隣合う2つの絵素電極の一方と接続し、かつ重疊してあるので、シールド膜と接続した絵素電極上に液晶が配設されても、その絵素電極とシールド膜とが接続により同電位となっているので、液晶の配向に乱れが生じるのを防止できる。また、シールド膜の一部を該2つの絵素電極の他方とも重疊しているので、同電位でない他方の絵素電極上に液晶が配設されてその液晶部分に乱れが生じても、それをシールド膜にて覆うことができる。

#### 【0017】

【実施例】以下、本発明の実施例を説明する。

【0018】図1は本実施例のアクティブマトリクス基板を示す平面図であり、図2は図1のA-A'線による断面図、図3は図1のB-B'線による断面図である。この基板は、横方向に配線された走査線としてのゲートバスライン101と、このゲートバスライン101と交

差して縦方向に配線されたソースバスライン102と、両バスライン101、102にて包囲された領域に設けられた絵素電極104と、前記ソースバスライン102に一端側を接続し、他端側を絵素電極104と接続したTFT103と、ゲートバスライン101の上方に設けたハッチングにて示すシールド膜108を有する構成となっている。

【0019】上記TFT103は、ソースバスライン102より送られる映像信号を絵素電極104に供給するスイッチング素子であり、そのスイッチング動作の制御はゲートバスライン101を送られる信号により行われる。TFT103のドレイン電極を一部に有するSi薄膜12部分は、コンタクトホール106を通じてシールド膜108に接続され(図2参照)、またシールド膜108は別のコンタクトホール107を通じて絵素電極104に接続されている(図3参照)。

【0020】次に、このアクティブマトリクス基板の詳細な構成を、図2及び図3に基づき作製手順に従って説明する。先ず、透明絶縁性基板11上にTFT103の半導体層となるSi薄膜12を形成し、バーニングする。

【0021】続いて、基板11上にゲート絶縁膜13と、ゲート電極となるドープトSi膜とをこの順に形成し、上側のドープトSi膜をバーニングする。その後、イオン注入法によりドーピングを行ってTFTのソース、ドレイン電極を形成した後、更に層間絶縁膜14を形成する。次いで、絶縁膜13、14を貫通するコンタクトホール106を開口する。

【0022】続いて、ソースバスライン102及びシールド膜108となる金属膜を形成し、バーニングする。本実施例におけるシールド膜108は、ゲートバスライン101の上方に設けると共に、そのゲートバスライン101を挟んで上下に存在する2つの絵素電極104(説明の便宜上、図1の中央にある絵素電極を104'といふ。)それぞれと一部重疊するように形成してある。また、金属膜の材料としてはAlを用い、厚みは4000オングストロームとした。

【0023】次いで、シールド膜108上に絶縁膜15を形成し、その後これを貫くコンタクトホール107を

形成した後に、絵素電極104となるITO膜を形成し、バーニングした。この結果として、シールド膜108はコンタクトホール107を介して絵素電極104'と接続され、同電位となっている。なお、この同電位となっている絵素電極104'とシールド膜108との重疊幅W1は、他方の絵素電極104とシールド膜108との重疊幅W2よりも小さくし、かつ両重疊幅W1、W2は0.5μm以上で5μm以下とした。

【0024】図4は以上のようにして作製されたアクティブマトリクス基板を使用した液晶表示装置を示す断面図である。なお、図4は図1のC-C'線による断面部

分を示す。この液晶表示装置は、本実施例のアクティブマトリクス基板との間に液晶113を挟んで対向基板112を対向配設した構造となっており、対向基板112の液晶113側表面には、映像信号に応じた電界が印加されていない部分より透過する光及び TFT のチャネルに入射する光を遮るための遮光膜110、及び絶縁膜111がこの順に形成され、更にその上にITOなどの透明導電性薄膜よりなる対向電極109が形成されている。

【0025】したがって、このような構造の液晶表示装置においては、上述したように本実施例のアクティブマトリクス基板がシールド膜108を有し、このシールド膜108がゲートバスライン101を挟んで隣合う2つの絵素電極104、104'の一方の絵素電極104'と同電位となしてある。このため、絵素電極104'上では横方向電界による配向乱れが起るものとの絵素電極104'の周辺部においては殆ど横方向の電界は生じない。よって、液晶113の配向乱れが、従来の両側から片側のみとなり、表示に寄与する領域が増加する。

【0026】本実施例のアクティブマトリクス基板においては、上記シールド膜108の材料に遮光性を有するA1を用いているので、これによって開口率向上の効果は一層上がる。また、開口率向上の効果は、対向基板112との重ね合わせ精度よりもアクティブマトリクス基板側の絵素電極104とシールド膜108との重ね合わせ精度の方が高いことによっても得られる。

【0027】なお、絵素電極とシールド膜との重疊幅を0.5μm以上で5μm以下としたのは、作製時の重ね合わせ精度より0.5μm以上が好ましく、また開口率を確保するためには5μm以下が好ましいからである。

【0028】また、シールド膜108と重疊して設けた2つの絵素電極のうち、シールド膜108と同電位の絵素電極側での重疊幅W1を、他方の絵素電極側での重疊幅W2よりも小さくするのは次の理由に依る。即ち、同電位の絵素電極側では液晶の配向に乱れが発生せず、表示不良部分を覆い隠す必要がなく小さくてもよい。逆に、他方の絵素電極側では液晶の配向に乱れが生じるため、それを覆い隠すのに十分大きいことが好ましい。

【0029】上記実施例においては絵素電極104はゲートバスライン101及びソースバスライン102で包囲された領域に形成しているが、絵素電極104の端部はゲートバスライン102の上部まで伸びていてもよい。つまり、ゲートバスライン102で仕切られる部分に達するまで伸長させて形成してもよい。

【0030】上記実施例ではソースバスライン102とシールド膜108とは同一材料を使用して同時に形成したが、そのようにする必要はなく、別々に形成したり別の材料を用いてもよい。

【0031】図5は本発明の他の実施例を示す平面図であり、図6は図5のF-F'による断面図である。この

アクティブマトリクス基板においては、前述と異なりゲートバスライン801に代えてソースバスライン802上にシールド膜808（ハッチングで示す）を形成すると共に、このソースバスライン802を挟んで隣合う2つの絵素電極804、804'（説明の便宜上、図5の中央よりも1つ右寄りにある絵素電極を804'といふ。）各々とシールド膜808の一部を重疊した構成としている。

【0032】このシールド膜808は、図6に示すようにコンタクトホール806を通じてTFT803のドレン電極が一部に形成されたSi薄膜12と、また別のコンタクトホール807を通じて絵素電極804'と接続されており、この絵素電極804'との重疊幅は、図5の中央にある絵素電極804とシールド膜808との重疊幅よりも小さくし、かつ、両重疊幅を共に前同様に0.5μm以上で5μm以下としている。また、シールド膜808はソースバスライン802上に形成された絶縁膜16の上に形成され、ソースバスライン802をシールドしている。この例ではシールド膜808の材料にTiとWの合金を用い、膜厚は2000オングストロームとした。更に、この基板11上に絶縁膜17及び絵素電極804となるITO膜をこの順に形成している。

【0033】図7は、かかるアクティブマトリクス基板を用いて形成した液晶表示装置を示す断面図であり、図5のG-G'線による断面部分を示す。この場合にも、前同様にシールド膜808がソースバスライン802を挟んだ2つの絵素電極804、804'の一方の絵素電極804'と同電位となしてある。このため、絵素電極804'上では横方向電界による配向乱れが起るものとの絵素電極804'の周辺部においては殆ど横方向の電界は生じない。よって、液晶813の配向乱れが、従来の両側から片側のみとなり、表示に寄与する領域が増加する。なお、この実施例においてもシールド膜808が遮光性を有するTiとWの合金を用いて形成されており、開口率は一層向上する。

【0034】なお、上述した2つの実施例においてシールド膜108、808にA1、TiとWの合金を使用したが、シールド膜の材料はこれらに限られるわけではなく、他の金属や導電性を有する樹脂を用いてもよいことはもちろんである。

【0035】また、上述した2つの実施例においてはゲートバスラインとソースバスラインの一方の上にシールド膜を設けているが、本発明はこれに限らず、ゲートバスラインとソースバスラインの両方の上にシールド膜を同様にして設けるようにしてもよい。

【0036】更に、上述した2つの実施例においてはスイッチング素子として薄膜トランジスタを用いているが、本発明は他種類のスイッチング素子を使用するアクティブマトリクス基板に対しても適用できる。

【発明の効果】以上詳述したように本発明による場合に走査線及び信号線を送られる信号による液晶の配向乱れが発生する箇所を少なくでき、これにより良好な表示が可能となり、また遮光膜の開口率を高めることができ、特に高密度表示を行うべく絵素電極のサイズを小型化しても開口率を向上できるという効果がある。

【図面の簡単な説明】

【図1】本実施例のアクティブマトリクス基板を示す平面図である。

【図2】図1のA-A'線による断面図である。

【図3】図1のB-B'線による断面図である。

【図4】図1のアクティブマトリクス基板を用いて形成した液晶表示装置を示す断面図であり、図1のC-C'線による断面部分を示す。

【図5】他の実施例のアクティブマトリクス基板を示す平面図である。

【図6】図5のF-F'線による断面図である。

【図7】図5のアクティブマトリクス基板を用いて形成した液晶表示装置を示す断面図であり、図5のG-G'線による断面部分を示す。

【図8】従来のアクティブマトリクス基板を示す平面図である。

【図9】図8のD-D'線による断面図である。

【図10】図8のアクティブマトリクス基板を用いて形

成した液晶表示装置を示す断面図であり、図8のE-E'線による断面部分を示す。

【符号の説明】

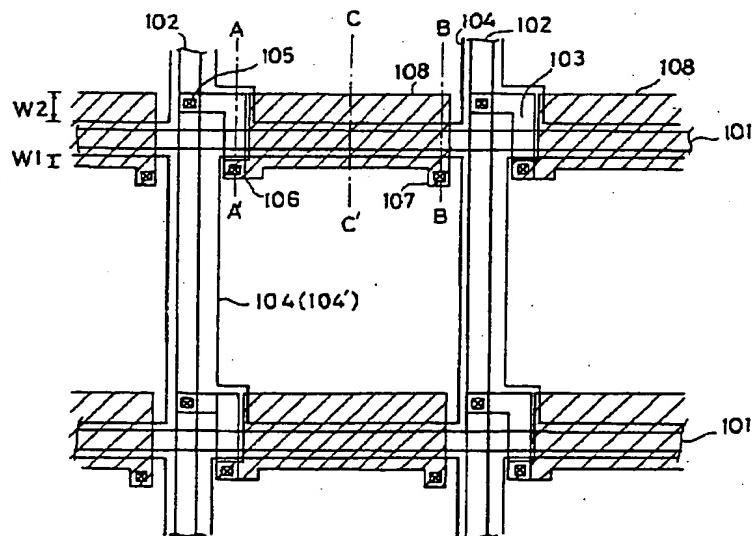
- 1 1 基板
- 1 2 Si薄膜
- 1 3 ゲート絶縁膜
- 1 4 層間絶縁膜
- 1 5 絶縁膜
- 1 6 絶縁膜
- 1 0 17 絶縁膜

- 1 0 1、8 0 1 ゲートバスライン
- 1 0 2、8 0 2 ソースバスライン
- 1 0 3、8 0 3 薄膜トランジスタ
- 1 0 4、8 0 4 絵素電極

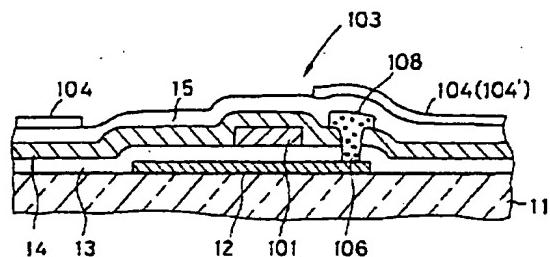
- 1 0 4'、8 0 4' 絵素電極
- 1 0 5、8 0 5 コンタクトホール
- 1 0 6、8 0 6 コンタクトホール
- 1 0 7、8 0 7 コンタクトホール
- 1 0 8、8 0 8 シールド膜

- 20 1 0 9、8 0 9 対向電極
- 1 1 0、8 1 0 遮光膜
- 1 1 1、8 1 1 絶縁膜
- 1 1 2、8 1 2 対向基板
- 1 1 3、8 1 3 液晶

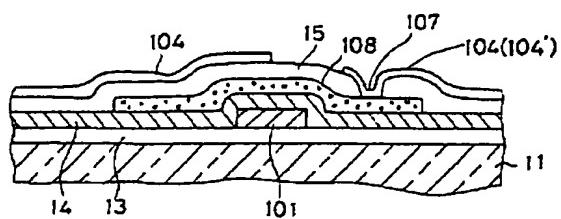
【図1】



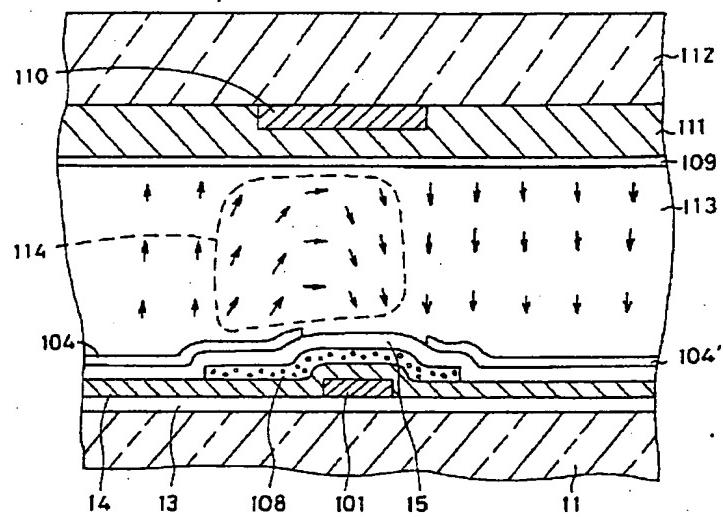
【図2】



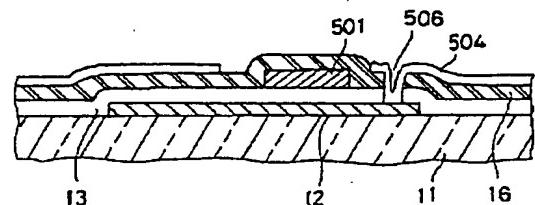
【図3】



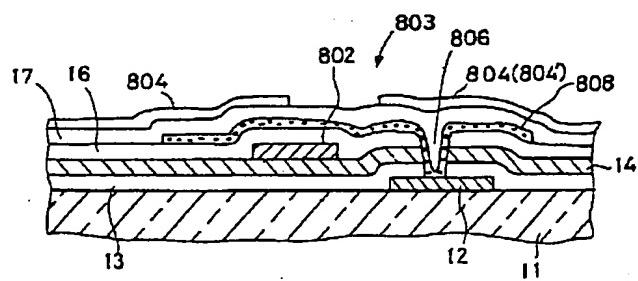
【図4】



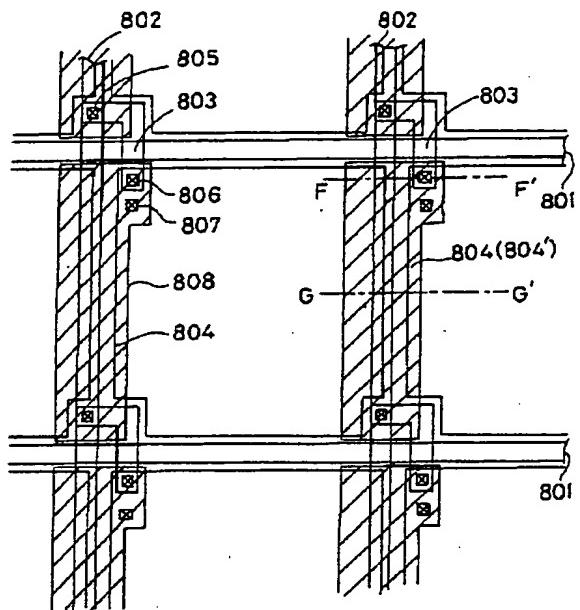
【図9】



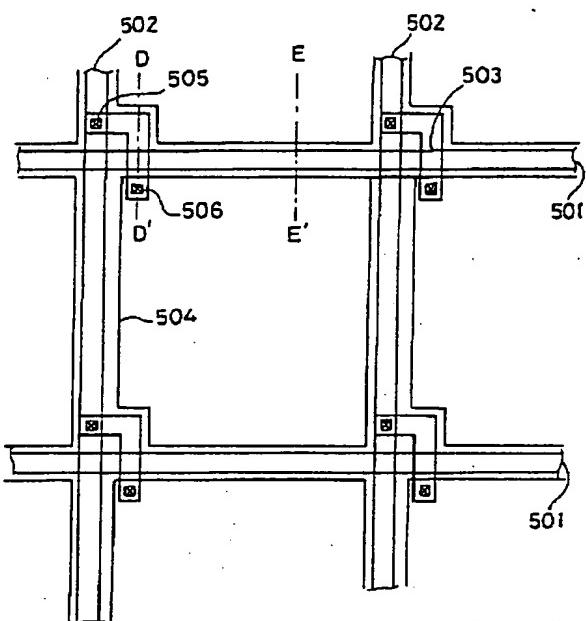
【図6】



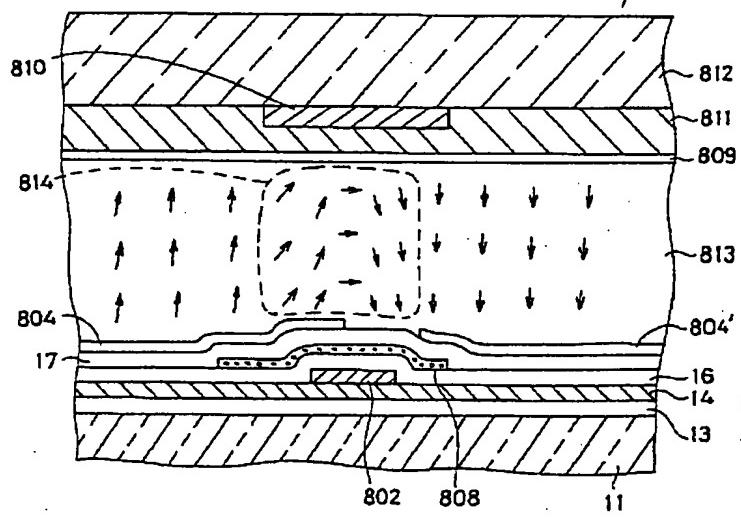
【図5】



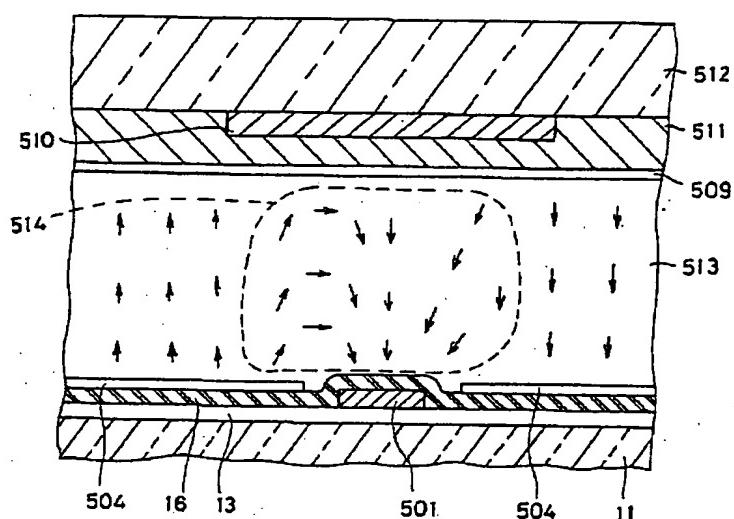
【図8】



【図7】



【図10】



フロントページの続き

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